

## CLAIM AMENDMENTS

1. (currently amended) Method for producing blanks from cardboard and board-like workpieces ~~for product sales purposes~~, wherein the blanks are ~~cuttingly severed from~~ processed by at least one of cutting, creasing, perforating, scoring and folding the workpieces by along selected ones of longitudinal (2) and transverse (3) ~~cut~~ processing lines, into a layout of a box structure to be manufactured, and further processed by other processing lines (5a, 5b) that run in neither the longitudinal nor the transverse directions, wherein the blanks are further ~~produced~~ processed by a processing device (7) movable parallel to and ~~relative to the plane of the workpiece subject to blanking and that can be caused to~~ travels a selected distance (10) from the workpiece to ~~any point on the~~ processing lines, and which is activated for further processing the workpiece, and is driven in an activated state along the other processing lines (5a, 5b) ~~with controlled feed in a processing direction wherein at least some of the other processing lines are cut lines produced by a cutter (20).~~
2. (currently amended) Method pursuant to Claim 1, wherein the other processing lines (5a, 5b) are comprise cut lines produced ~~in a process step~~ prior to producing the longitudinal and transverse ~~cut~~ processing lines (2, 3).
3. (currently amended) Method pursuant to Claim 1 wherein the other processing lines (5a, 5b) are comprise cut lines produced ~~in a process step that follows in time~~ after the production of the longitudinal and transverse ~~cut~~ processing lines (2, 3).
4. (canceled)
5. (currently amended) Method pursuant to Claim ~~4~~ 1, wherein the other processing lines are continuous except for predetermined hold points (16), with the hold points fastening a chip to a remainder of the blank (18).

6. (currently amended) Method pursuant to Claim 5 1, wherein the other processing lines ~~(5a)~~ (5a, 5b) are produced by the cutter (20) which is controlled digitally by an associated Electronic Data Processing system (19).
7. (currently amended) Method pursuant to claim 1 wherein ~~the~~ some of the other processing lines which are not cut lines, comprise adhesive points and the processing device (7) is an adhesive dispensing device (21).
8. (currently amended) Method pursuant to Claim 7, wherein the adhesive device (21) is digitally controlled by an associated Electronic Data Processing system (19) and includes an adhesive applicator (22) ~~that can be made to travel~~ movable to any point on the blank and ~~can~~ adapted to be activated to discharge adhesive.
9. (currently amended) Method pursuant to Claim 8, wherein the adhesive applicator (22) ~~can~~ is adapted to be activated pointwise.
10. (currently amended) Method pursuant to claim 8, wherein the adhesive applicator (22) remains activated during controlled travel motion thereof.
11. (canceled)
12. (withdrawn) A device for producing blanks from cardboard-like material, the device comprising a fixed-location processing station (40) in which a workpiece to be processed is held, and a processing device (7) mounted in fixed location relative to the held workpiece, and a processing head (9) that can be caused to travel to any point on the workpiece, and which can be activated or deactivated depending on the particular position thereof.
13. (withdrawn) Device pursuant to Claim 12, wherein the processing head (9) rests on two fixed-location guidance systems (24a, 24b, 25a, 25b) that are movable perpendicularly to one another.

14. (withdrawn) Device pursuant to Claim 12, wherein the processing head (9) rests on a boom (26) that is rotatable and extendible.
15. (withdrawn) Device pursuant to claim 14, wherein there are at least two processing heads (9, 9') operable in unison and at staggered times.
16. (withdrawn) Device pursuant to claim 12, wherein the processing head (9, 9') is provided with a cutter (20) pointing toward the workpiece.
17. (withdrawn) Device pursuant to Claim 16, wherein the cutter (20) comprises a knife.
18. (withdrawn) Device pursuant to Claim 16, wherein the cutter (20) operates by a selected one of laser, water jet, and sand jet.
19. (withdrawn) Device pursuant to claim 12, wherein the processing head (9) carries a perforator.
20. (withdrawn) Device pursuant to claim 12 wherein the processing head (9) carries a scoring or creasing device.
21. (withdrawn) Device pursuant to claim 12, wherein the processing head (9) carries a marking device.
22. (withdrawn) Device pursuant to claim 21, wherein the processing head (9) is provided with a glue discharge nozzle (27) pointing toward the workpiece.
23. (withdrawn) Device pursuant to Claim 22, wherein the glue discharge nozzle (27) is connected to a heater (28).

24. (withdrawn) Device pursuant to Claim 22 wherein the glue discharge nozzle is provided with a controllable discharge valve (29).
25. (withdrawn) Device pursuant to claim 12, wherein the fixed-location processing station (40) is followed by a pressing station (31).